	Application No.	Applicant(s)
Office Action Summary	09/700,236	ZHANG ET AL.
	Examiner	Art Unit
	MATTHEW J. SONG	1792
The MAILING DATE of this communication appears on the cover sheet with the correspondence address Period for Reply		
A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION.  - Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.  - If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.  - Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).		
Status		
1)⊠ Responsive to communication(s) filed on <i>03 A</i>	ugust 2009 and 27 August 2009	
2a) This action is <b>FINAL</b> . 2b) This action is non-final.		
3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is		
closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.		
Disposition of Claims		
4)⊠ Claim(s) <u>1-8 and 11-14</u> is/are pending in the application.		
4a) Of the above claim(s) is/are withdrawn from consideration.		
5) Claim(s) is/are allowed.		
6)⊠ Claim(s) <u>1-8 and 11-14</u> is/are rejected.		
7) Claim(s) is/are objected to.		
8) Claim(s) are subject to restriction and/or election requirement.		
Application Papers		
9)☐ The specification is objected to by the Examiner.		
10) The drawing(s) filed on is/are: a) accepted or b) objected to by the Examiner.		
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).		
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).		
11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.		
Priority under 35 U.S.C. § 119		, , , , , , , , , , , , , , , , , , , ,
12)  Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some * c) None of: 1. Certified copies of the priority documents have been received.		
<ul> <li>2. Certified copies of the priority documents have been received in Application No.</li> <li>3. Copies of the certified copies of the priority documents have been received in this National Stage</li> </ul>		
3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).		
* See the attached detailed Office action for a list of the certified copies not received.		
dee the attached detailed office action for a list of the certified copies not received.		
Attachment(s)		
Notice of References Cited (PTO-892)     Notice of Draftsperson's Patent Drawing Review (PTO-948)	4) ⊠ Interview Summary Paper No(s)/Mail Da	
3) Information Disclosure Statement(s) (PTO/SB/08)	5) Notice of Informal P	
Paper No(s)/Mail Date	6)	

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#### **DETAILED ACTION**

## Claim Rejections - 35 USC § 112

1. The following is a quotation of the first paragraph of 35 U.S.C. 112:

The specification shall contain a written description of the invention, and of the manner and process of making and using it, in such full, clear, concise, and exact terms as to enable any person skilled in the art to which it pertains, or with which it is most nearly connected, to make and use the same and shall set forth the best mode contemplated by the inventor of carrying out his invention.

- 2. Claims 1-8 and 11-14 are rejected under 35 U.S.C. 112, first paragraph, as failing to comply with the written description requirement. The claim(s) contains subject matter which was not described in the specification in such a way as to reasonably convey to one skilled in the relevant art that the inventor(s), at the time the application was filed, had possession of the claimed invention. Claim 1 recites, "a composition selected from the group consisting of  $Ga_xAl_{1-x}N$  (0<x<1) and  $Ga_yIn_{1-y}N$  (0<y<1)" in lines 10-11. It is noted that an interview was conducted with David Jaffer 11/30/2009 to determine that the claimed range does not include the end points 0 and 1. There is no support in the original disclosure for the claimed range which does not include the end points 0 and 1 for x or y. The original disclosure an each and every instance of the range of x and y are defined as  $(0 \le x \le 1)$  and  $(0 \le y \le 1)$ . The same arguments apply to the remaining claims which depend from claim 1 or recite the same limitation.
- 3. The following is a quotation of the second paragraph of 35 U.S.C. 112:
  The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.
- 4. Claim 11 is rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as

the invention. Claim 11 recites  $(0 \le x \le 1)$  and  $(0 \le y \le 1)$ . The claim is indefinite because claim 1 from which claim 11 depends recites  $(0 \le x \le 1)$  and  $(0 \le y \le 1)$ . The claim does not clearly set forth the metes and bounds of the patent protection desired because claim 11 is broader than the narrow range recited in claim 1.

# Claim Rejections - 35 USC § 103

- 5. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

This application currently names joint inventors. In considering patentability of the claims under 35 U.S.C. 103(a), the examiner presumes that the subject matter of the various claims was commonly owned at the time any inventions covered therein were made absent any evidence to the contrary. Applicant is advised of the obligation under 37 CFR 1.56 to point out the inventor and invention dates of each claim that was not commonly owned at the time a later invention was made in order for the examiner to consider the applicability of 35 U.S.C. 103(c) and potential 35 U.S.C. 102(e), (f) or (g) prior art under 35 U.S.C. 103(a).

6. Claims 1-8 and 11-14 are rejected under 35 U.S.C. 103(a) as being unpatentable over Nakamura (US 5,290,393) in view of Tischler et al (US 5,679,152), Tischler et al ("Defect Reduction in GaAs epitaxial layers using GaAsP-InGaAs strained layer superlattice") and Tews et al (US 5,980,631).

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Nakamura teaches forming a buffer layer of Ga<sub>x</sub>Al<sub>1-x</sub>N on a substrate at a first temperature and forming an epitaxial layer of a gallium nitride based compound on the buffer at a second temperature (col 4, ln 1-10). Nakamura also teaches AlN, which is grown at a low temperature, is a polycrystalline layer and when the temperature of the substrate is increased to about 1000°C in order to form GaN (col 4, ln 40-55), the polycrystalline layer partially becomes monocrystalline, this reads on applicant's intermediate buffer layer partially recrystalizes at said temperature. Nakamura also teaches the temperature of epitaxial growth is 900-1150°C and the temperature for the polycrystalline buffer layer is 200-900°C (col 5, ln 50-60 and col 6, ln 15-25). Nakamura also teaches forming a p-type or n-type GaN epitaxial layer (col 6, ln 1-15). Nakamura also teaches growing the buffer layer and the epitaxial layer using MOCVD (col 1, ln 1-67 and Example 1).

Nakamura teaches forming a single buffer layer. Nakamura does not teach forming a MOCVD periodic or non-periodic amorphous or polycrystalline intermediate multi-layered buffer having at least three layers with each layer having a thickness in the range of 2nm-6nm on a substrate in which the layers alternate between at least two types of compound semiconductors A and B different from each other in lattice constant, energy band gap, layer thickness and composition.

In a method of making GaN single crystals, Tischler et al teaches dislocations arising from lattice mismatch are reduced in GaN layers by using buffer layers which may be a single compound, a compositionally graded layer structure or a superlattice structure comprising alternating layers A and B, where A and B are selected from GaN, AlN, and InN and alloys of SiC with these nitrides, this reads on applicant's A and B different in lattice constant, energy

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band gap and composition. Tischler et al also teaches the strained superlattice can comprise 5 to 200 alternating A and B layers. Tischler et al also teaches by using such superlattices, it is possible to force misfit dislocations to the edge of the substrate instead of permitting them to propagate up into the growing layer and such superlattice buffer layers have been characterized previously (col 4, ln 1-67). It would have been obvious to a person of ordinary skill in the art at the time of the invention to modify Nakamura by using a superlattice buffer, as taught by Tischler et al, to reduce lattice mismatch by forming misfit dislocations to the edge of the substrate.

The combination of Nakamura and Tischler et al does not teach the thickness of each layer is 2 nm to 6 nm and layers A and B have a different thickness.

In a method of defect reduction in epitaxial layers using superlattices, Tischler et al teaches a superlattice is constructed of layers with different lattice constants such that layers are alternately under compression and tension. Tischler et al also teaches the layers are thinner than a maximum thickness such that the strain in accommodated elastically, but greater than a minimum thickness required for "bending over" the dislocations, this is a teaching that the thickness of the layers of the superlattice are result effective variables. Tischler et al also teaches a ten period superlattice buffer (SLB) grown using MOCVD at a growth temperature of 630°C.

It would have been obvious to a person of ordinary skill in the art at the time of the invention to modify the combination of Nakamura and Tischler et al ('152) by optimizing the thickness of each layer of the superlattice, as taught by Tischler et al to obtain different thickness of each layer between 2 and 6nm to prevent dislocation propagation from the substrate.

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The combination of Nakamura, Tischler et al ('152) and Tischler et al does not teach at least one of the compound semiconductors A and B has a composition selected from the group a composition selected from the group consisting of  $Ga_xAl_{1-x}N$  (0<x<1) and  $Ga_yIn_{1-y}N$  (0<y<1).

In a method of forming III-V semiconductor layers, note entire reference, Tews et al teaches superlattice structures as buffer layers (e.g. as an alternating sequence of thin layers of AlGaN and GaN) (col 1, ln 15-45). Tews et al also teaches superlattices and InGaN (col 2, ln 30 to col 3, ln 10) which clearly suggests a composition selected from the group consisting of  $Ga_xAl_{1-x}N$  (0<x<1) and  $Ga_vIn_{1-y}N$  (0<y<1).

It would have been obvious to a person of ordinary skill in the art at the time of the invention to modify the combination of Nakamura, Tischler et al ('152) and Tischler et al by using GaAlN or InGaN in the superlattice buffer as taught by Tews et al because the selection of a known material based on the its suitability for its intended purpose is prima facie obvious (MPEP 2144.07).

Referring to claim 2, the combination of Nakamura, Tischler et al ('152), Tischler et al and Tews et al teaches a p-type or n-type epitaxial layer ('393 col 6, ln 1-10).

Referring to claim 3-4, the combination of Nakamura, Tischler et al ('152), Tischler et al and Tews et al teaches using MOCVD to grow the buffer layers ('393 Example 1 and Tischler pg 294).

Referring to claims 5 and 11, the combination of Nakamura, Tischler et al ('152), Tischler et al and Tews et al teaches using AlN, GaN, GaAlN and InGaN.

Referring to claim 6, the combination of Nakamura, Tischler et al ('152), Tischler et al and Tews et al teaches a sapphire substrate ('152 col 2, ln 40-50 and '393 Example 1).

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Referring to claim 7, the combination of Nakamura, Tischler et al ('152), Tischler et al and Tews et al teaches the polycrystalline buffer is formed at 200-900°C ('393 col 6, ln 10-25 and Tischler pg 294).

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Referring to claims 8, 13 and 14, the combination of Nakamura, Tischler et al ('152), Tischler et al and Tews et al does not teach the thickness of 24 nm and 3 period of AB units or the buffer thickness is less than 48 nm or 96 nm. The thickness of each buffer layer and the total buffer layer thickness is well known in the art to be a result effective variable, as evidenced by Nakamura (col 5, ln 45-55) and Tischler et al (pg 294). Therefore, it would have been obvious to a person of ordinary skill in the art at the time of the invention to modify the combination of Nakamura, Tischler et al ('152), Tischler et al and Tews et al by optimizing the thickness of the superlattice buffer by conducting routine experimentation of a result effective variable to obtain the claimed thickness. Furthermore, where the general conditions of a claim are disclosed in the prior art, it is not inventive to discover the optimum or workable ranges by routine experimentation. (In re Aller, 220 F.2d 454, 456, 105 USPQ 233, 235(CCPA 1955)).

### Response to Arguments

7. Applicant's arguments, see page 6-7 of the remarks filed 8/27/2009, with respect to the rejection(s) of claim(s) 1-14 under 35 U.S.C 103 have been fully considered and are persuasive. Therefore, the rejection has been withdrawn. However, upon further consideration, a new ground(s) of rejection is made in view of Tews et al (US 5,980,631).

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8. Applicant's arguments with respect to claims 1-8 and 11-14 have been considered but are moot in view of the new ground(s) of rejection.

### Conclusion

9. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure.

Shichijo et al (US 5,238,869) teaches a polycrystalline superlattice (col 4, ln 15-30).

10. Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

11. Any inquiry concerning this communication or earlier communications from the examiner should be directed to MATTHEW J. SONG whose telephone number is (571)272-1468. The examiner can normally be reached on M-F 9:00-5:00.

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If attempts to reach the examiner by telephone are unsuccessful, the examiner's

supervisor, Michael Kornakov can be reached on 571-272-1303. The fax phone number for the

organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent

Application Information Retrieval (PAIR) system. Status information for published applications

may be obtained from either Private PAIR or Public PAIR. Status information for unpublished

applications is available through Private PAIR only. For more information about the PAIR

system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR

system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would

like assistance from a USPTO Customer Service Representative or access to the automated

information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

Matthew J Song Examiner

Art Unit 1792

**MJS** 

December 5, 2009

/Robert M Kunemund/

Primary Examiner, Art Unit 1792